

# WHERE VALUE MEETS EXCELLENCE.

**LNKU**

**TANGENTIAL** Facemill  
**TRUE 90°** Shoulder Milling

**INTRODUCTORY OFFER** » *Valid until December 31, 2024*

**PURCHASE**

**10 LNKU13** Inserts per pocket \*

**RECEIVE**

A corresponding **facemill**  
included in this promotion **at no charge**

\* The number of inserts must be matched by the number of pockets on each facemill.

Valid through participating US distributors only.  
Some restrictions may apply.



yg1usa.com

800.765.8665

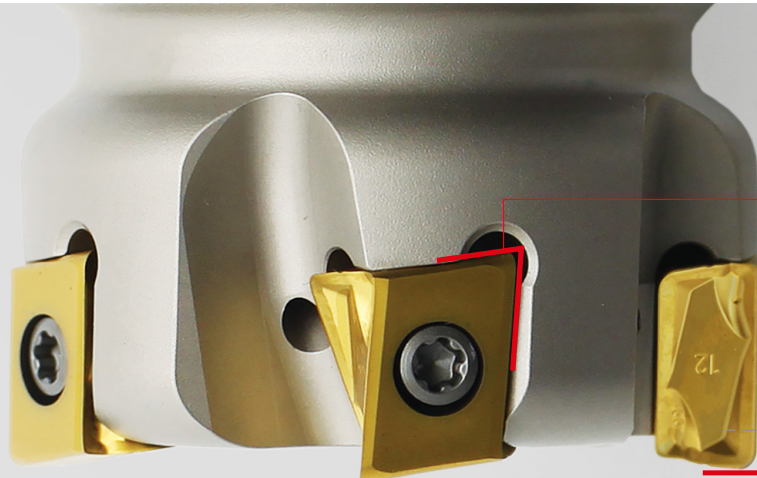
# LNKU INDEXABLE MILLING / Tangential Facemill

TURNING

PARTING & GROOVING

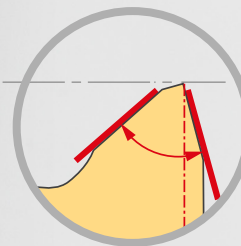
MILLING

DRILLING



- ▶ **Higher clamping stability**  
wedge shaped pocket

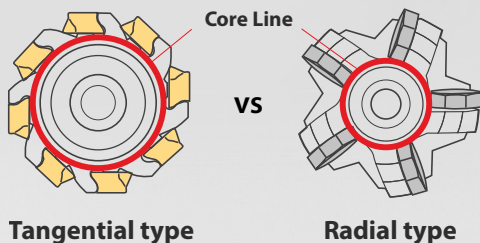
**TRUE 90° SHOULDER**



\* **Tangential Facemill**

Enlarged core diameter  
Higher productivity

- ▶ **Reinforced cutting edge**  
Predictable, durable and stable machining



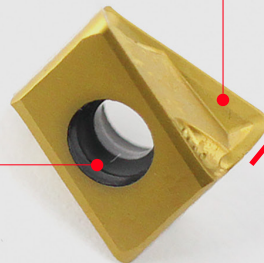
## → **LNKU** – Economical 4 Cutting Edges

- ▶ **Long length of cutting edge**  
High depth of cut

- ▶ **High positive rake face**  
Optimized chip formation and minimized burr

- ▶ **High helix cutting edge**  
Smooth cutting and low cutting force

**Curved cutting edge**  
Minimized mismatch at step machining



- ▶ **Thicker insert**  
Ultra rigidity

- ▶ **Wide wiper flat cutting edge**  
Excellent surface finish

- ▶ **Tangential clamping system**  
Rigid clamping and stable machining

# LNKU Insert & Cutter Introductory Offer

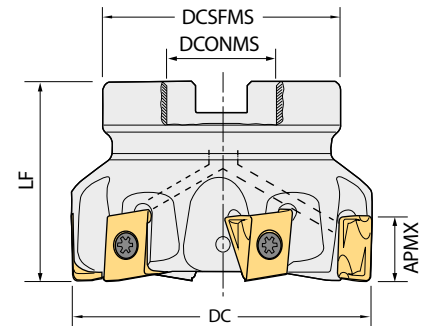
**PURCHASE**

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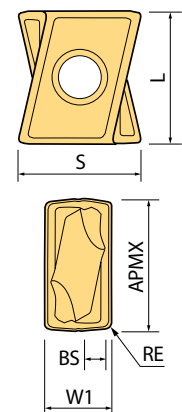


Unit : Imperial

MILLING CUTTER									QUANTITY OF INSERTS	
YG-1 EDP No.	DESCRIPTIONS	CICT	DC	DCSFMS	DCONMS	LF	APMX	COOLANT	Per Pocket	Per Facemill
17000891	F90-LNHU13R-D200Z4S075i	4	2	1.75	.75	1.575	.433	●	10	40
17000892	F90-LNHU13R-D200Z5S075i	5	2	1.75	.75	1.575	.433	●	10	50
17000893	F90-LNHU13R-D250Z7S075i	7	2.5	1.75	.75	1.969	.433	●	10	70
17000894	F90-LNHU13R-D300Z6S100i	6	3	2.19	1	1.969	.433	●	10	60
17000895	F90-LNHU13R-D300Z8S100i	8	3	2.19	1	1.969	.433	●	10	80
17000896	F90-LNHU13R-D400Z8S125i	8	4	2.88	1.25	1.969	.433	●	10	80
17000897	F90-LNHU13R-D400Z12S125i	12	4	2.88	1.25	1.969	.433	●	10	120
17000898	F90-LNHU13R-D500Z10S150i	10	5	3.81	1.5	2.48	.433	●	10	100
17000899	F90-LNHU13R-D600Z12S200i	12	6	4.882	2	2.48	.433	●	10	120
17000900	F90-LNHU13R-D600Z18S200i	18	6	4.882	2	2.48	.433	●	10	180

## ▼ LNKU13 Milling Insert (10pcs/Pack)

YG-1 EDP No.	DESCRIPTION	Unit : Imperial							Unit : Imperial	
		L	W1	S	APMX	RE	BS	AP	FEED (in/z)	
12000739	LNKU130608R - YG602	.520	.260	.480	.430	.032	.082	.020-.430	.002-.012	
12000740	LNKU130608R - YG612	.520	.260	.480	.430	.032	.082	.020-.430	.002-.012	
12000741	LNKU130608R - YG613	.520	.260	.480	.430	.032	.082	.020-.430	.002-.012	
12000742	LNKU130608R - YG5020	.520	.260	.480	.430	.032	.082	.020-.430	.002-.012	
12000763	LNKU130612R - YG602	.520	.260	.480	.430	.047	.068	.059-.430	.002-.012	
12000764	LNKU130612R - YG612	.520	.260	.480	.430	.047	.068	.059-.430	.002-.012	
12000765	LNKU130612R - YG613	.520	.260	.480	.430	.047	.068	.059-.430	.002-.012	
12000766	LNKU130612R - YG5020	.520	.260	.480	.430	.047	.068	.059-.430	.002-.012	



# YG-1 ROTARY TOOLING

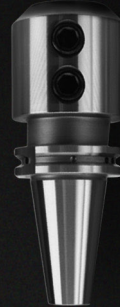
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CHUCK (Power E)



SHELL MILL  
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END MILL  
HOLDER



SK SLIM  
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ER COLLET  
CHUCK



SHRINK FIT  
HOLDER



POWER MILLING  
CHUCK



TAPPING ER  
CHUCK



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