

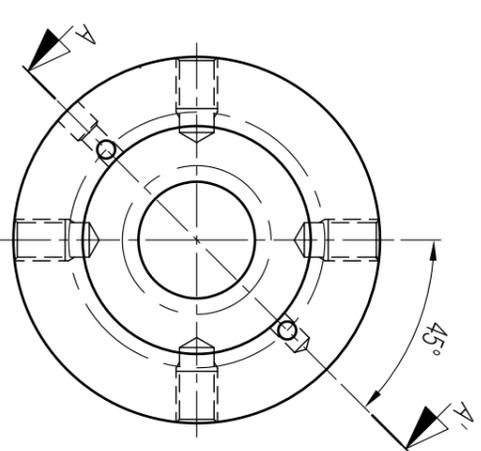
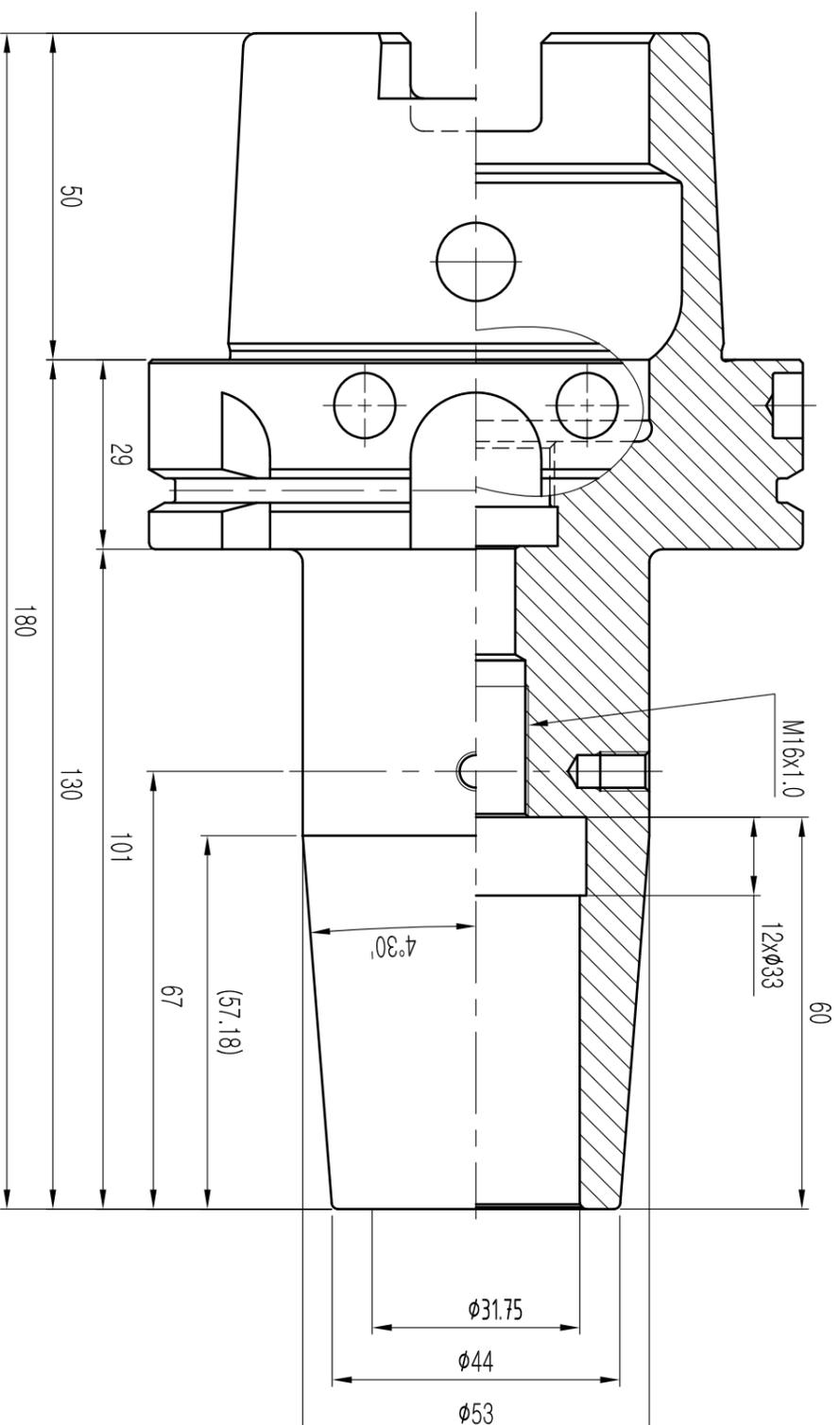
**APPROVAL**

DATE \_\_\_\_\_

SIGNATURE \_\_\_\_\_

**MARKING**

HSK100A-SFH1 1/4CR-5.12  
 VR309JR 월/년0일 G2.5/25,000



**NOTE**

1. ROUND R=1.0
2. BREAK SHARP CONERS 0.5x45°
3. ANGLES ±0°15'
4. BALANCE : G2.5 / 25,000rpm

MATERIAL	REV No.	00	DATE	2020.03.18
MAT. SIZE	SURFACE TREATMENT			
HARDNESS	H <sub>RC</sub>	KIND	ISO12164-1	
DESCRIPTION	SHRINK FIT HOLDER			
ORDER MAKER	SAB	OEM CODE	VR309JR	TYPE
SPEC.	HSK100A-SFH31.75(1 1/4")CR-130(5.12")			

기호	Rmax	Ra	Rz	기본차 (mm)	SCALE
~	-	-	-		1 : 1
▽	100S	25a	100Z	내경 +0.1 외경 -0.1	mm
▽	25S	63a	25Z	전장 ±0.1	
▽	6.3S	1.6a	6.3Z	±0.25	mm
▽	0.8S	0.2a	0.8Z	±0.35	mm

DRAWN	CHECKED	CHECKED	APPROVED
Y.H.J			

**SSK**  
신세기산업주식회사